AVITY CONVEYORS —

1-3/8" DIA. X 18 GA.GRAVITY ROLLER CONVEYOR

PRICES INCLUDE

- ➤ ROLLERS: 1-3/8" dia. x 18 ga. tubing available in galv. steel (model 138G); both with smooth swaged ends
- ► ROLLERS CAPACITY: 50 lbs. for 138G per roller
- ► AXLES: 1/4" dia. galvanized steel shaft, spring loaded
- ► FRAMES: formed galvanized steel channel 2-1/2" x 1" x 12 ga. formed steel painted chan nel 2-1/2" x 1" x 12 ga.
- ► COUPLINGS: hook and rod; hooks on one end and rod ("stud") other end
- ► BEARINGS: integral plain ball bearings, zinc plated, oiled



STRAIGHT SECTIONS

STRAIGHT SECTION MODEL NUMBER 138G-18-3-H-8

138G-(oaw)-(roller centers)-(set high or low)-(length)

IMPORTANT NOTES

SET LOW FRAMES: \$3/ft. list for 3-1/2" x 1" x 12 ga. galvanized.

SPECIAL LENGTHS: Use 10' section per foot, plus \$17 list.

SPECIAL WIDTHS: For widths over 24" OAW Contact Factory





			SINAIGITI SECTIONS	
FRAME		GALVANIZED	12 GA. HRS PAINTED	
ROLLERS		GALVANIZED	GALVANIZED	
0AW	RC	10' PRICE	10' PRICE	
12"	1.5	\$550.00	\$477.00	
	3	\$365.00	\$292.00	
	4.5	\$305.00	\$232.00	
	6	\$273.00	\$199.00	
	9	\$245.00	\$172.00	
	12	\$228.00	\$153.00	
18"	1.5	\$662.00	\$580.00	
	3	\$430.00	\$348.00	
	4.5	\$355.00	\$273.00	
10	6	\$314.00	\$232.00	
	9	\$279.00	\$197.00	
	12	\$257.00	\$174.00	
24"	1.5	\$774.00	\$684.00	
	3	\$497.00	\$405.00	
	4.5	\$404.00	\$314.00	
	6	\$357.00	\$265.00	
	9	\$314.00	\$223.00	
	12	\$287.00	\$195.00	

CURVED SECTIONS



Single roller curves (12" & 18" OAW models only)

CURVED SECTION MODEL NUMBER 138GC-12-H-45

138GC-(oaw)-(set high or low)-(degree)

IMPORTANT NOTES

SET LOW FRAMES: \$17 list for 90° or \$10 list for 45° units for 3-1/2" x 1" x 12 ga. galvanized.

SPECIAL DEGREE: Less than 45°, use 45° curve price plus \$84 list; Less than 90°, but over 45°, use 90° curve price plus \$84 list.

SPECIAL WIDTHS: For widths over 24" OAW contact factory



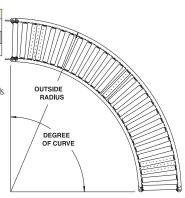
Double roller curves (24" OAW models only)

	FRAME	GALVANIZED	12 GA. HRS PAINTED	
WHEELS		ZINC-PLATED	ZINC-PLATED	
0AW	DEGREE	PRICES		
12"	90°	\$426.50	\$385.80	
	45°	\$274.50	\$254.00	
18"	90°	\$483.80	\$443.80	
	45°	\$294.90	\$274.90	
24"	90°	\$655.80	\$613.20	
	45°	\$443.20	\$421.80	

OVERALL WIDTH	OUTSIDE RADIUS	ROLLER DESIGN	
12"	4'-0"	SINGLE	
18"	4'-0"	SINGLE	
24"	4'-0"	DOUBLE	

NOTE: Nominal 1-1/2" RC on all inside channels.

CAUTION: Use connector brackets with safety pop-out rollers to prevent pinch points that exist when gravity conveyors are permanently attached to power conveyors. See Gravity Accessories section.



BUTT SPUR MODEL NUMBER BSW-12-30-R

BSR/W-(oaw)-(degree)-(left or right hand)



Spurs allow product to converge or diverge for convenient movement to and from spur lines at either 30° or 45°.

DEGREE	30°		45°	
OAW	MODEL	PRICE	MODEL	PRICE
12"		\$587.20	BSW	\$570.10
18"	BSW	\$638.70		\$600.30
24"		\$681.30		\$642.50
12"		\$502.00		\$461.50
18"	BSR	\$531.40	BSR	\$482.90
24"		\$582.40		\$511.50

GRAVITY BUTT SPURS